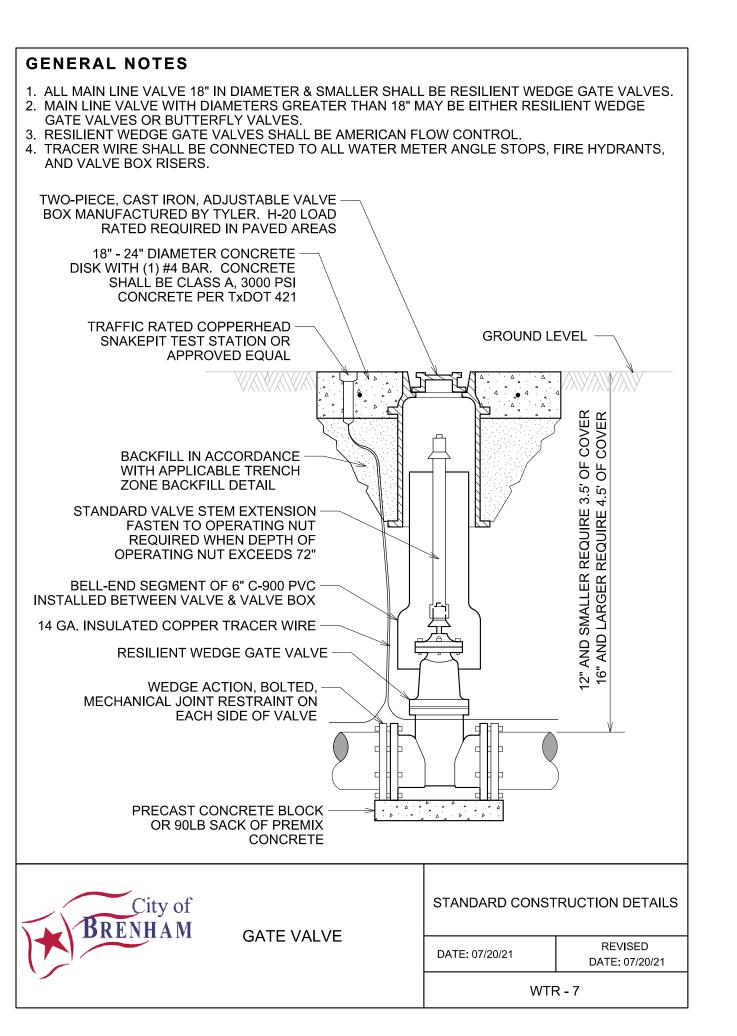
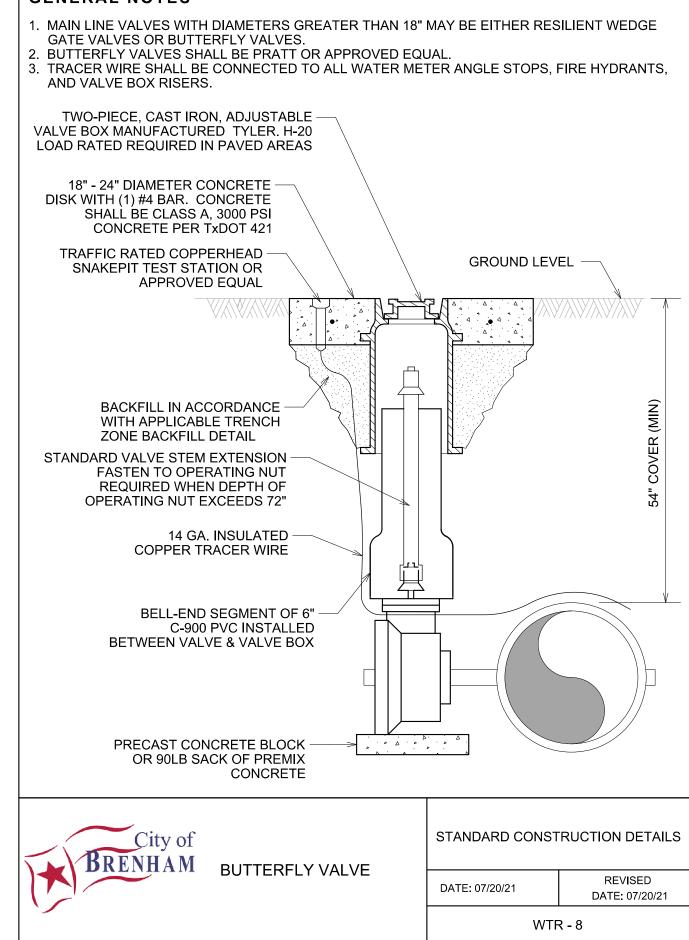


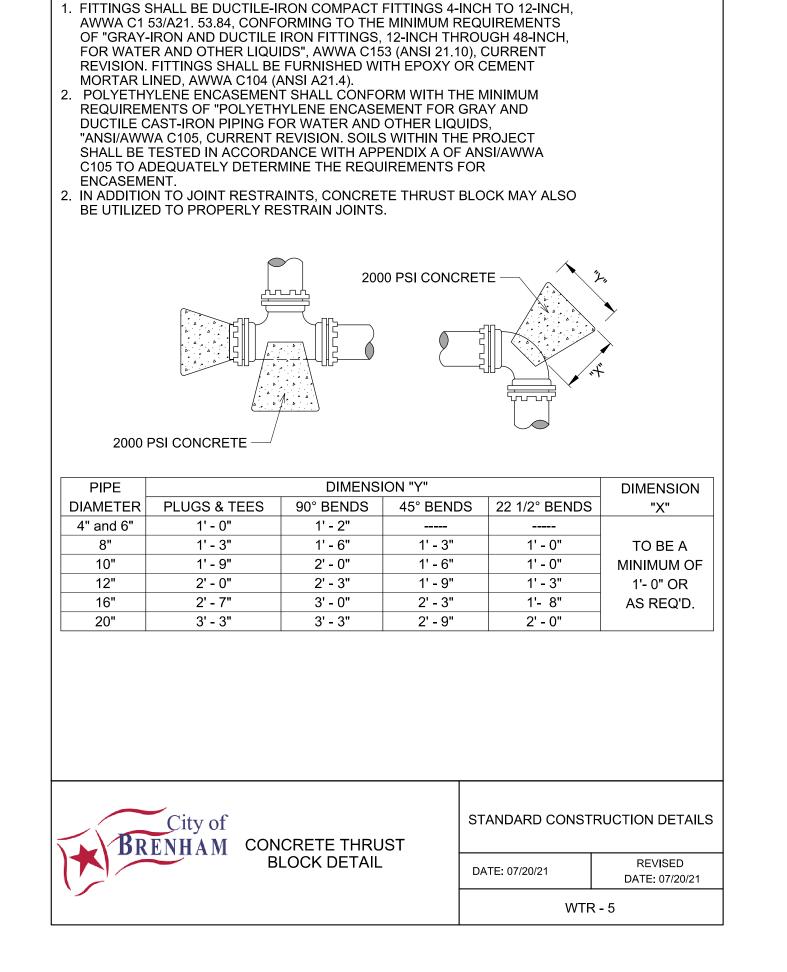
VERTICAL BENDS

**GENERAL NOTES** 

. ALL JOINTS WITHIN DISTANCE 'L' OF A







GENERAL NOTES